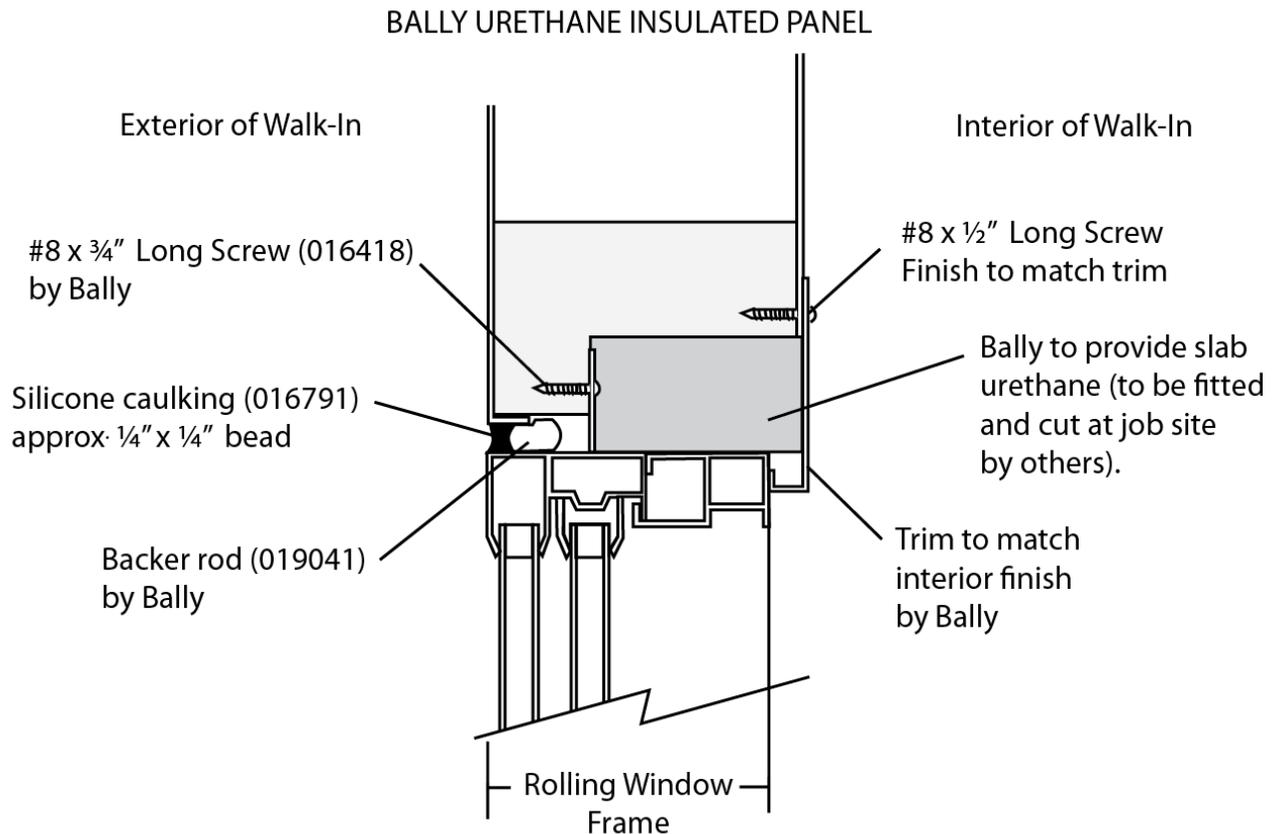




Installation of Capitol E-400 Series Rolling Window in Bally Panel

1. There are (4) 3/16" dia. holes provided in the window flange (by manufacturer) for securing to wall. Bally recommends the addition of one 3/16" dia. hole in the center of each vertical side flange and (1) 3/16" dia. hole on each end of top and bottom flanges located approximately 6" from end.
2. Set window into opening from interior side of walk-in. Use temporary shims to center window in opening.
3. Secure with #8 x 3/4" (016418) metal screws provided.
4. Cut 2" thick slab urethane (provided by Bally) to fill void between window frame and walk-in wall.
5. Hold in position interior metal trim, mark holes and drill 7/64" dia. holes 1/2" deep into wall of walk-in. Secure with #8 x 1/2" long metal screws provided.
6. Remove shims and cut backer rod to length and insert into cavity around perimeter of window on exterior side. Insert backer rod to a depth of approximately 1/4".
7. Caulk with silicone caulking (016791) provided by Bally.



SECTION VIEW